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Page 1 BERNINA\* Instruction Manual & Sewing Manual  
i J T t - v a rtista 180 BERNINA " 1 HO BERNINA  
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basic safety 8. Do not pull or push fa b ric w h ile stitch  
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User manual Bernina Artista 180 (40 pages)

ASTERING BERNINA ® artista 170 QPE/180

BERNINA ® THREADS Poor quality or the wrong type

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of thread can cause poor stitches on any machine. Thread passes through the eye of the needle approximately 37 times in a “ see-saw ” action before it forms a single stitch.

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in this manual. Use only attachments recommended by the manufacturer as contained in this manual. 3. Never operate this machine if

- it has a damaged cord or plug
- it is not working properly
- it has been dropped or damaged
- it has fallen into water

Return the machine to the nearest authorized BERNINA dealer or service center for examination, repair, electrical or mechanical

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adjustment ...

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Troubleshooting Bernina Sewing Machine (Fix & Repair Guide)

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This volume offers a comprehensive review of the



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chemical, biological and hydromorphological quality of the Danube. The first part examines the chemical pollution of surface waters, focusing on organic compounds (with special emphasis given to EU WFD priority substances and Danube River Basin specific pollutants), heavy metals and nutrients. Attention is also given to pollution of groundwater and drinking water resources by hazardous substances and to radioactivity in the Danube. The second part highlights the biology and hydromorphology of the Danube. It focuses on benthic macroinvertebrates, phytobenthos, macrophytes, fish, phytoplankton as well as microbiology, with chapters dedicated to gaps and uncertainties in the ecological status assessment and to

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invasive alien species. Further chapters dealing with the hydromorphology, sediment management and isotope hydrology complete the overall picture of the status of the Danube.

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